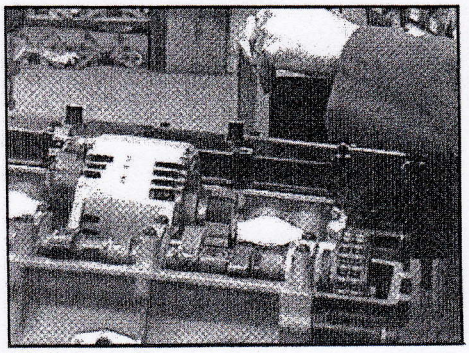


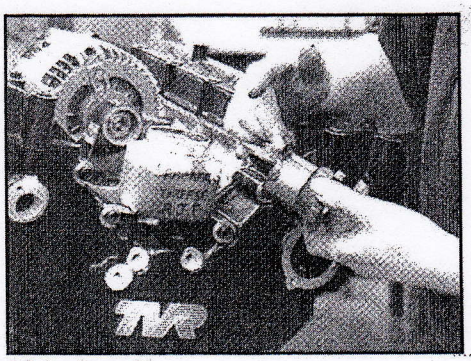
Main Assembly

And fit the cover, torqueing the capheads to 15 ft lbs.



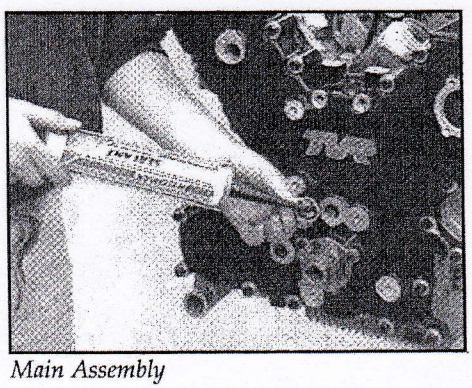
Main Assembly

Clean the front crankshaft bearing sleeve, fit the woodruff key to the crank nose pinion and slide the sleeve through the lip seal, being careful not to damage it, also make sure that the key engages correctly.



Main Assembly

Apply rubber grease to ease insertion into seal.



Main Assembly

Fit the half time gear pivot plate, applying sealant to the threads and under the washer as shown.
(Early engines only)